

Work Order ID 52502

September 28, 2009 2:47:16 PM



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Item ID: D206-642-512

Revision ID: L

Item Name: Float Skidtube RH

Start Date: 9/28/09 Start Qty: 1.00

Required Date: 9/29/09 Req'd Qty: 1.00

Reference:

Approvals: Process Plan

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev L

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile and create labels per PPP D206-642-512 CHG004

Scalok 29

HJ for BG 09/09/29

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

PULL FROM STK
1 X D206-642-541 B

ADD 16 X D3672-7 B
PER ECN 09-616

CHG003

47396 SL

35520 JP

9/9/29 10 SC

DART			
TRANSPORT CANADA APPROVAL # 09-89			
P/N	D206-642-541	CHG	CHG003
DESC	Replacement Skidtube	STC	SH98-4
LOT	B47396	STC	SA00475SE
MODEL	Bell 206L/L1/L3/L4/407	STC	
US PATENT # 5735484 CANADA FOREIGN PATENTS PENDING			
MADE IN CANADA			

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Item ID: D206-642-512

Accept



Setup Start



Revision ID: L

Stop



Item Name: Float Skidtube RH

Start Date: 9/28/09 Start Qty: 1.00



Cust Item ID:

Required Date: 9/29/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

28 Sept 09



130

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-642-512 Location: E

CH6004

10/1/09

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/09

10-09-09

Picklist Print

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Work Order ID: 52502

Parent Item: D206-642-512RevL

Parent Item Name: Float Skidtube RH


Comments:

Start Date: 9/28/09

Required Date: 9/29/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D206-642-541RevL		Manufactured	No			120	Each	2.0000	1.0000			
												
Replacement Skidtube												

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

FG

2

34772

1

47396

1

Each

790.0000

16.0000

47396 SY

D3672-7RevB

Manufactured

No



Phenolic Washer

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

790

35522

290

51696

500

120

Each

3.0000

1.0000

35522 x7 SY

K642-512RevN/A

Manufactured

No



saddle kit 642-512

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

PKG

3

47727

1

48568

2

47727 @ SY

9/19/29